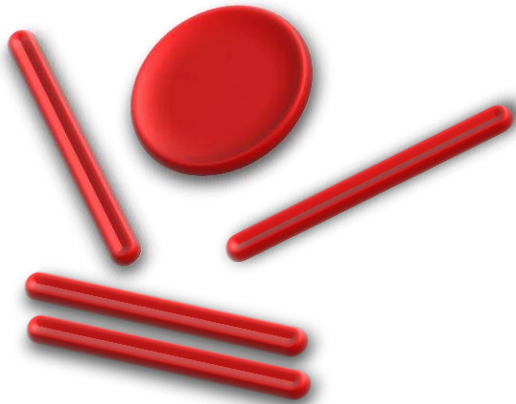




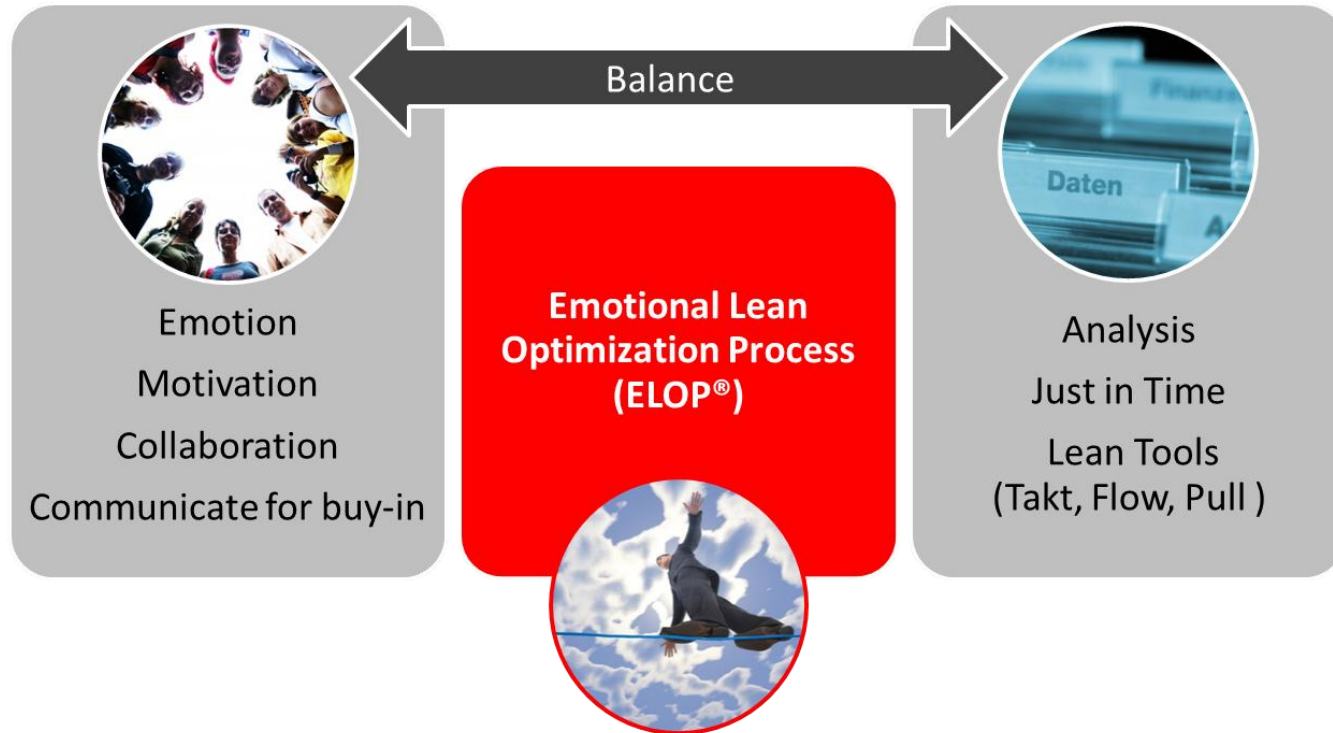
**ELOP<sup>®</sup>**

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**EMOTIONAL LEAN OPTIMIZATION PROCESS**

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# EMOTIONAL LEAN OPTIMIZATION PROCESS – ELOP®



The application of the Emotional Lean Optimization Process (ELOP®) leads to dramatic increases in productivity and employee satisfaction.

ELOP makes the employee buy in the change initiative and provides state of the art application of the lean tools.

# THE EFFECTS OF an ELOP three months project



## *JIT and Supply Chain Optimization with ELOP®*

### **HARD BENEFITS**

- Setup time reduction of 78%
- Lead time reduction of 50%
- Stock turnover was tripled
- Free up production area by 33%
- 180% Increase in productivity in assembling
- ELOP® pays off – Return on Investment between 1:5 up to 1:11

**Example  
Big European  
Company**

### **SOFT BENEFITS**

- Employees like to work with the new Production system
- Full commitment of the department managers and operators
- Significant improvement of material availability
- Other departments want to implement ELOP as well

# ELOP – Step by Step (in brief)



1. Project marketing (Integration of employees)
2. Stakeholder analysis (Identification of Key-Players)
3. Continuous flow of information (Change agent team)
4. Project Organization (Core-team + shop floor team)
5. FAQ's (Response to open questions and fears of employees)
6. Quantity structure analysis (ABC/XYZ Analysis)
7. Video analysis (Value added analysis)
8. Production capacities (Evaluation of future needs)
9. Takt (Continuous flow)
10. Kanban system (Material availability)
11. Implementation (Pilot project and roll-out)